FIGURE 1

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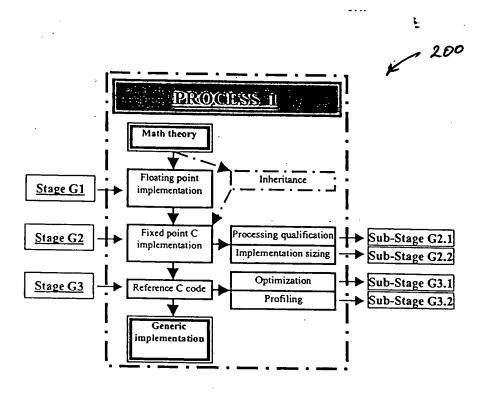


FIG. 2

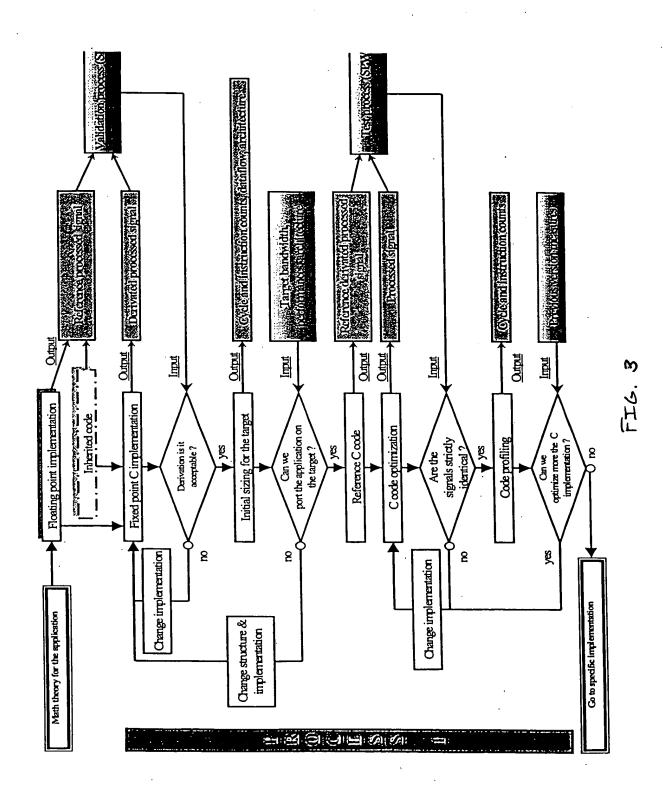
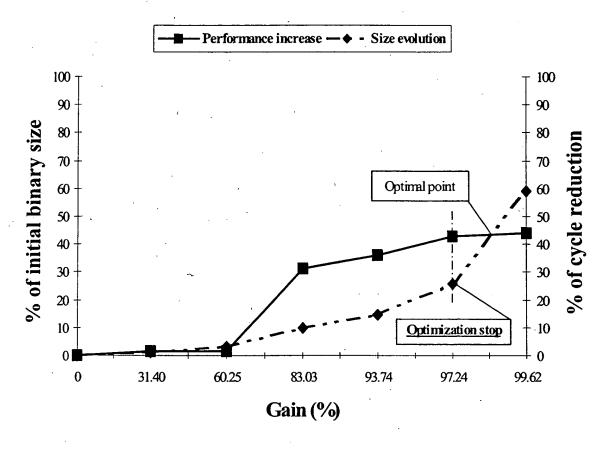


Figure 4



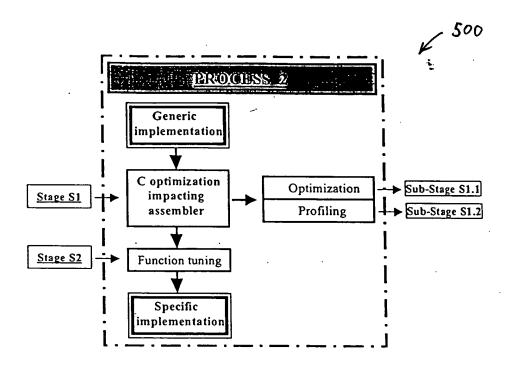


FIG.5

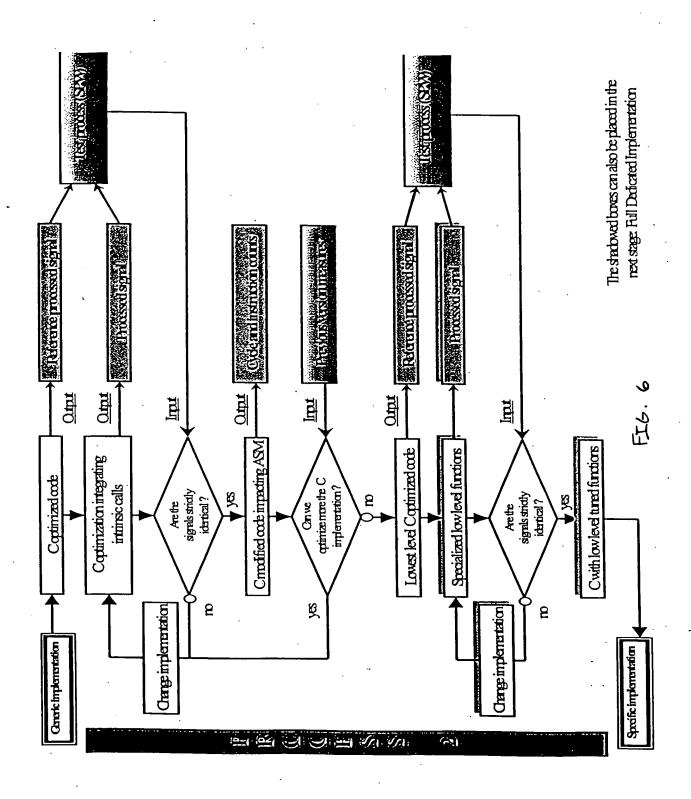
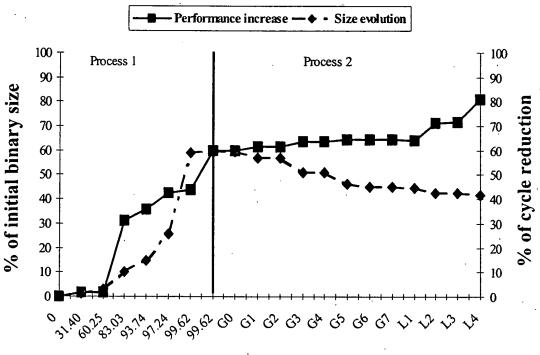


Figure 7



**Process steps** 

